

# GALV WORKBENCH + LOUVRE PANEL

RGWB

## BEFORE YOU BEGIN!

- Ensure that you have sufficient space to work and allow at least **ONE HOUR** for assembly, particularly if you have never built a unit before.
- We recommend two-person assembly.
- Always use a rubber mallet for assembly and **NEVER** a metal hammer. Please note: force is required! The components are designed to fit tightly together so that they don't wobble or break apart, so a light tap will **NOT** locate the parts sufficiently.
- We recommend wearing gloves when assembling.

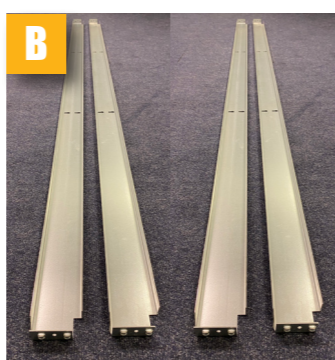
## PLEASE CHECK YOUR COMPONENTS

These are the component parts required to assemble your galvanised workbench with louvre panel. Please take time to identify each part before you begin assembly! **NOTE:** You will also need a screwdriver and a spanner or socket wrench suitable for an M6 nut.

### Beams



**A**  
Top Shelf Width Beam 2400mm. Qty 2



**B**  
Half Shelf Width Beam 2400mm. Qty 4



**C**  
Top Shelf Depth Beam 600mm. Qty 2\*

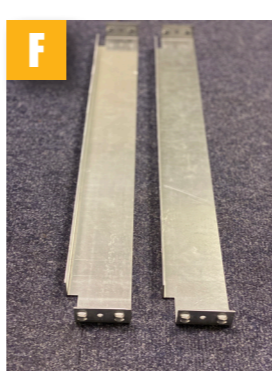


**D**  
Half Shelf Depth Beam 600mm. Qty 4. \*NOTE: If you have ordered a smaller unit, you may have fewer depth beams.

### Shelf Supports



**E**  
Heavy Duty Shelf Support 310mm. Qty 4

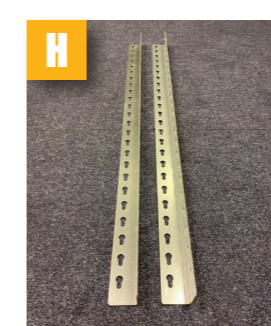


**F**  
Heavy Duty Shelf Support 600mm. Qty 2

### Upright Posts



**G**  
Heavy Duty Rear Upright 1437mm. Qty 2



**H**  
Heavy Duty Front Upright 929mm. Qty 2

### Shelves



**L**  
Upper Shelf 2390mm wide x 590mm deep. Qty 1



**M**  
Lower Shelf 2390mm wide x 304mm deep. Qty 2

### Fixings and Feet



**N**  
Plastic Feet. Qty 4

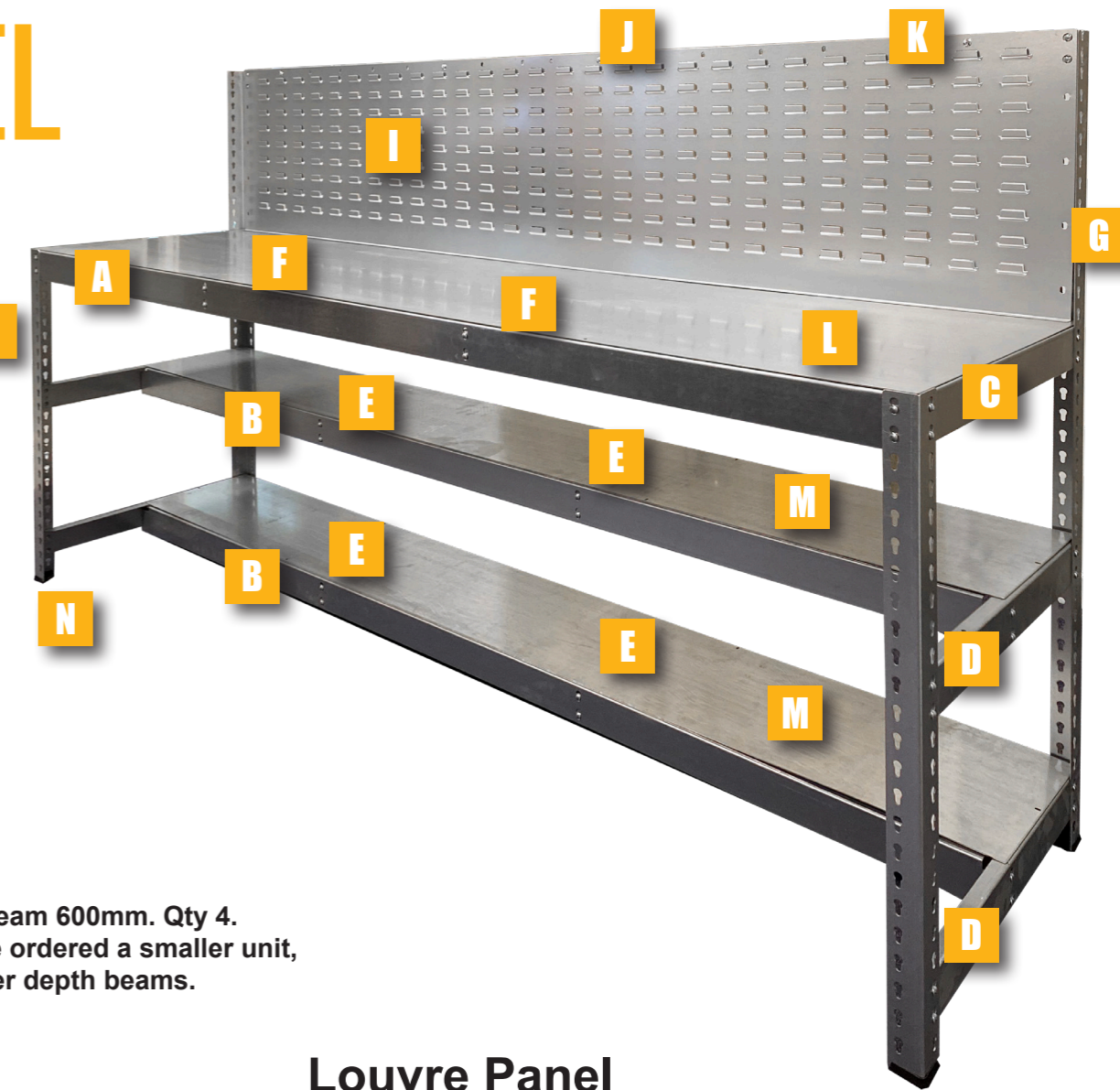


**O**  
M6 size bolts with serrated nuts. Qty 28

### Accessories



**P**  
Assembly Gloves (included) and Rubber Mallet (optional, recommended).



### Louvre Panel



**I**  
Louvre Panel. Qty 1



**J**  
Upright Louvre Beam. Qty 1



**K**  
Width Louvre Beam. Qty 1



Thank you for purchasing your ShelvingDirect® shelving

If you have any questions regarding the assembly or contents of your order, please call ShelvingDirect® on **0121 508 5877** Monday to Friday 8.30am–5.30pm or email [sales@shelvingdirect.co.uk](mailto:sales@shelvingdirect.co.uk)

ShelvingDirect® is a trading name of Rotadex Systems Ltd, Systems House, Central Business Park, Mackadown Lane, Birmingham B33 0JL.



**WE RECOMMEND 2 PERSON ASSEMBLY**

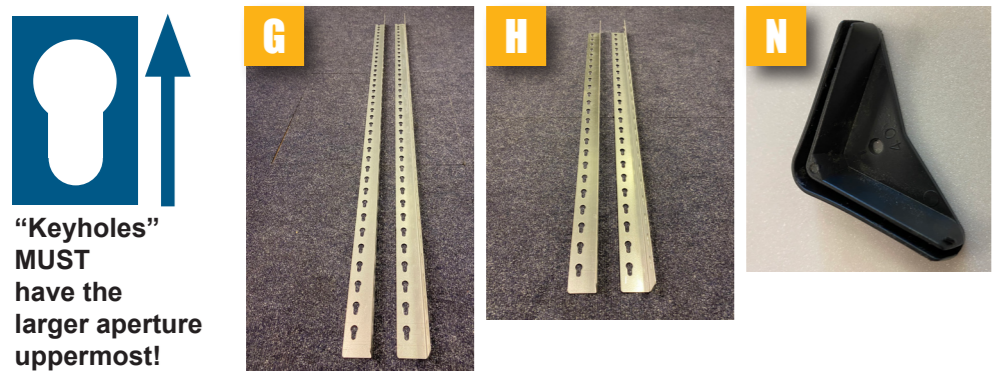
**NOTE:** You will also need a screwdriver and a spanner or socket wrench suitable for an M6 nut.



# ASSEMBLY INSTRUCTIONS

## STEP 1

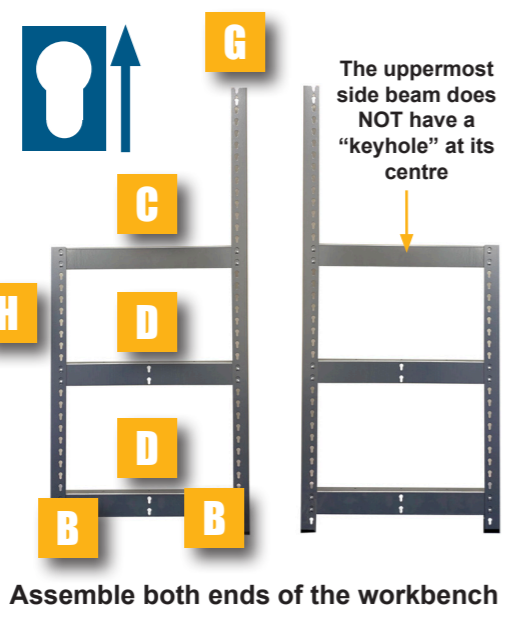
Arrange the four uprights [G, H] so that the "keyholes" have the larger aperture uppermost. Add the four plastic feet [N] to bottom of each upright.



## STEP 2

With one person holding one tall upright [G] and one short upright [H] parallel, join them by adding side beams [C, D] as pictured. Use the rubber mallet to strike the sidebeams' lugs firmly down in the the "keyholes".

**FORCE IS REQUIRED!** Pinch the side beam and upright together using thumb and forefinger to ensure lugs and holes are located before hammering. **IMPORTANT:** ensure [D] side beams are used for the two lower beams, and side beam [C] as the upper beam. Repeat this process to create the other end of your workbench.



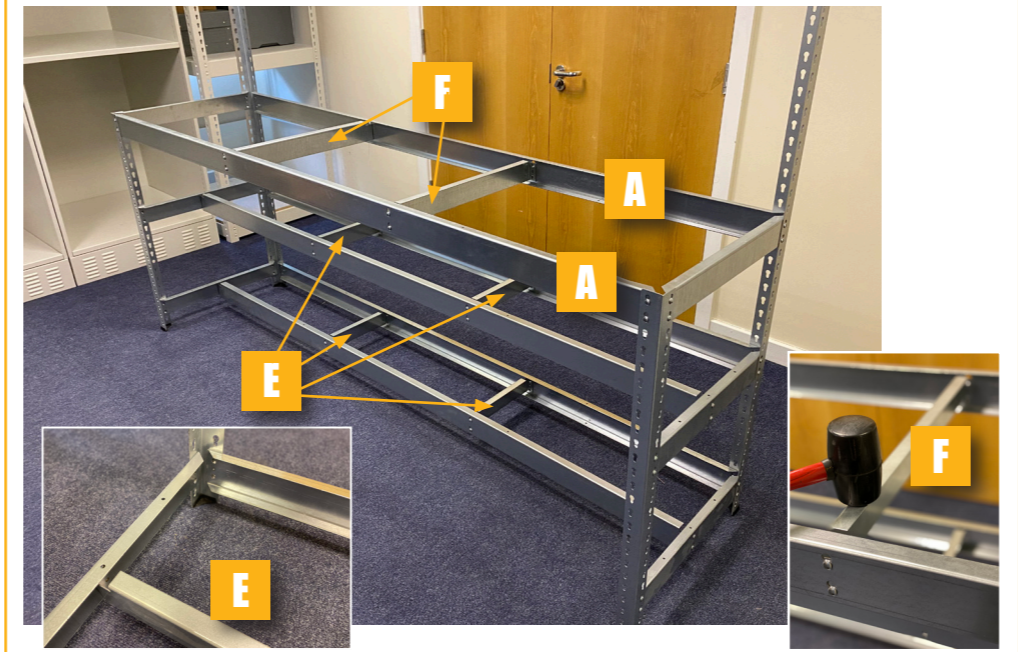
## STEP 3

Join the end pieces created in Step 2 together using the four 2400mm width beams [B], as pictured right. Ensure that the keyholes in the width beams are the correct way up.



## STEP 4

Add the remaining two 2400mm upper width beams [A] to the unit, then link all width beams using the four 310mm shelf supports [E] and the two 600mm shelf supports [F], as pictured. Hammer these shelf supports down in the "keyholes" on the cross beams to provide a tight grip. **IMPORTANT:** You may need to apply pressure to the cross beams in order to bring them closer together to enable the shelf supports to be inserted. This helps give the workbench overall stability.



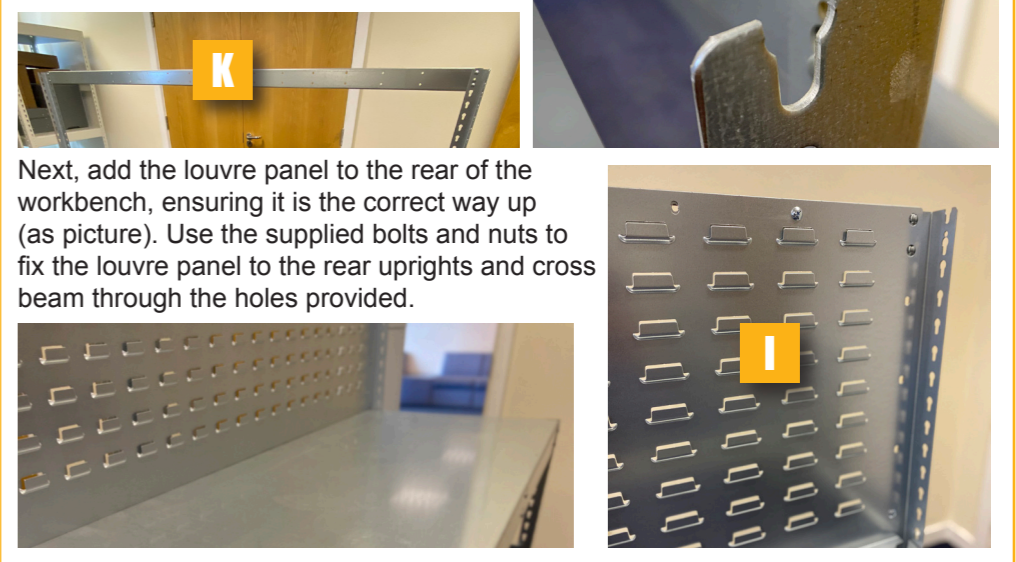
## STEP 5

Place all three steel shelves onto the unit.



## STEP 6

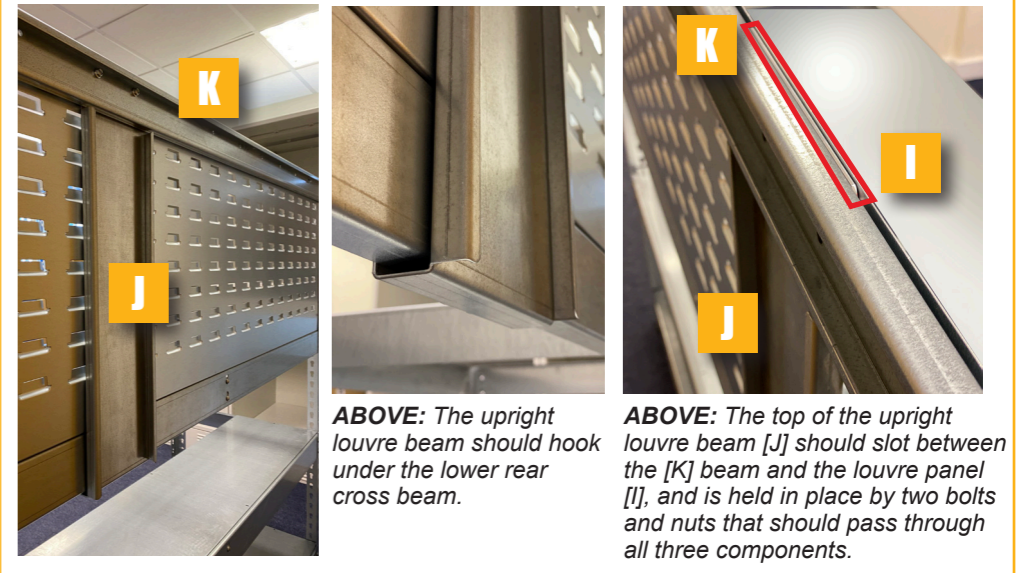
You are now ready to add the louvre panel to your workbench. Begin by adding the final cross beam [K] to the top "keyholes" of the rear uprights (picture right and below).



Next, add the louvre panel to the rear of the workbench, ensuring it is the correct way up (as picture). Use the supplied bolts and nuts to fix the louvre panel to the rear uprights and cross beam through the holes provided.

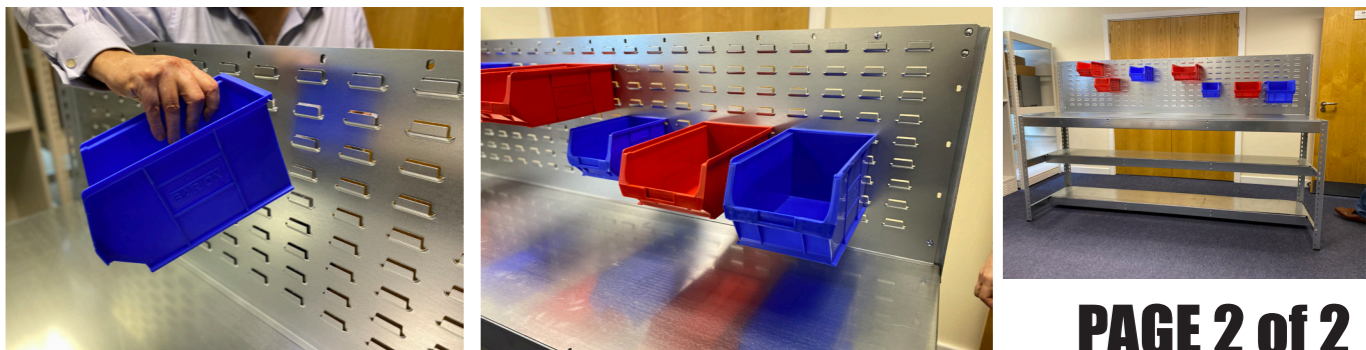
## STEP 7

Finally, add the upright louvre beam [J] to the rear centre point of the [K] beam using two bolts with serated nuts in the upper two holes.



## Optional Pick Bins

If you have purchased pick bins to use with your unit, ensure that they are correctly fitted to the louvre panel, as pictured. For accessories or help, please see [www.shelvingdirect.co.uk](http://www.shelvingdirect.co.uk) or call us.



Tel: 0121 508 5877