

# GALVANISED WORKBENCH WITHOUT LOUVRE PANEL

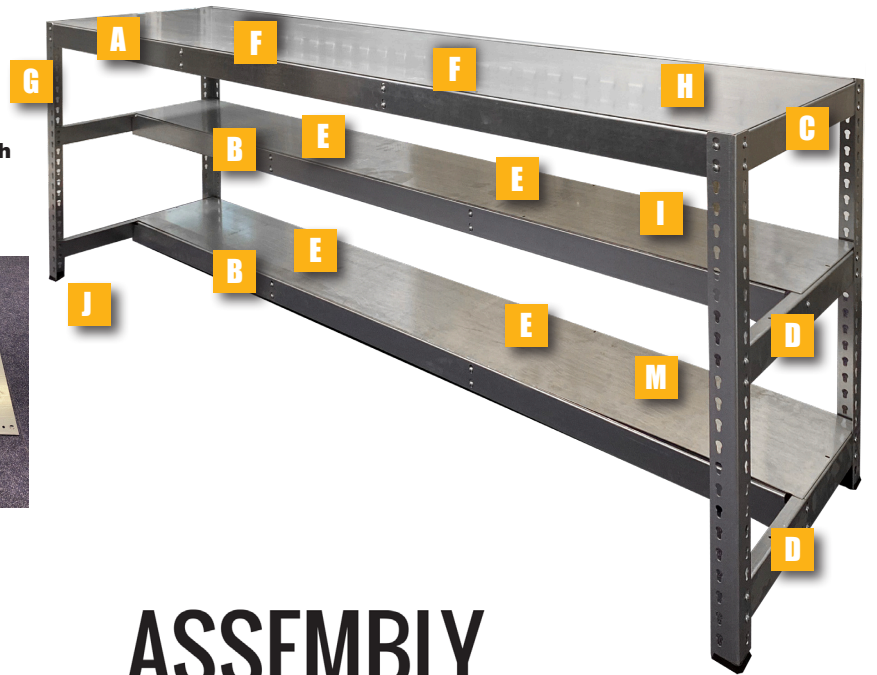
RGWB

## BEFORE YOU BEGIN!

- Ensure that you have sufficient space to work and allow at least **ONE HOUR** for assembly, particularly if you have never built a unit before.
- We recommend two-person assembly.
- Always use a rubber mallet for assembly and **NEVER** a metal hammer. Please note: force is required! The components are designed to fit tightly together so that they don't wobble or break apart, so a light tap will **NOT** locate the parts sufficiently.
- We recommend wearing gloves when assembling.

## PLEASE CHECK YOUR COMPONENTS

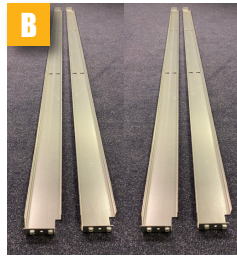
These are the component parts required to assemble your galvanised workbench. Please take time to identify each part before assembly!  
**NOTE:** You will also need a screwdriver and a spanner or socket wrench suitable for an M6 nut.



### Beams



**A**  
Top Shelf Width Beam 2400mm.  
Qty 2



**B**  
Half Shelf Width Beam 2400mm.  
Qty 4



**C**  
Top Shelf Depth Beam 600mm.  
Qty 2

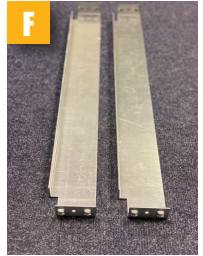


**D**  
Half Shelf Depth Beam 600mm.  
Qty 4

### Shelf Supports



**E**  
Heavy Duty Shelf Support 310mm.  
Qty 4



**F**  
Heavy Duty Shelf Support 600mm.  
Qty 2

### Upright Posts



**G**  
Heavy Duty Uprights 929mm.  
Qty 4

### Shelves



**H**  
Upper Shelf 2390mm wide x 590mm deep.  
Qty 1



**I**  
Lower Shelf 2390mm wide x 304mm deep.  
Qty 2

### Fixings and Feet



**J**  
Plastic Feet.  
Qty 4



4.8X13 size self-tapping screws. Qty 16



M6 size bolts with serrated nuts. Qty 28

### Accessories



Assembly Gloves and Rubber Mallet.



Spanner for self-tapping screws.

# ASSEMBLY INSTRUCTIONS

**SHELVINGDirect**  
 UK Manufacturer of Shelving & Storage

Thank you for purchasing your ShelvingDirect® shelving

If you have any questions regarding the assembly or contents of your order, please call ShelvingDirect® on **0121 508 5877** Monday to Friday 8.30am-5.30pm or email [sales@shelvingdirect.co.uk](mailto:sales@shelvingdirect.co.uk)

ShelvingDirect® is a trading name of Rotadex Systems Ltd, Systems House, Central Business Park, Mackadown Lane, Birmingham B33 0JL.



**WE RECOMMEND 2 PERSON ASSEMBLY**

**NOTE:** You will also need a screwdriver and a spanner or socket wrench suitable for an M6 nut.

## STEP 1

Arrange the four uprights [G] so that the "keyholes" have the larger aperture uppermost. Add the four plastic feet [N] to bottom of each upright.



"Keyholes" MUST have the larger aperture uppermost!

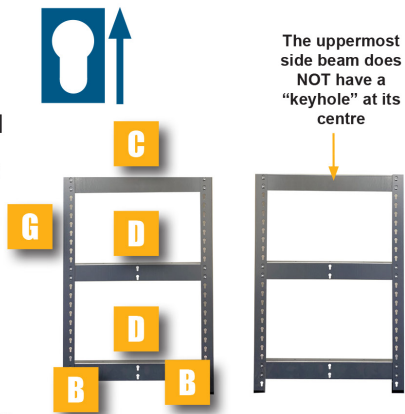


## STEP 2

With one person holding one upright [G] each, hold them parallel and then join them by adding side beams [C, D] as pictured. Use the rubber mallet to strike the sidebeams' lugs firmly down in the the "keyholes".

### FORCE IS REQUIRED!

Pinch the side beam and upright together using thumb and forefinger to ensure lugs and holes are located before hammering. **IMPORTANT:** ensure [D] side beams are used for the two lower beams, and side beam [C] as the upper beam. Repeat this process to create the other end of your workbench.



Assemble both ends of the workbench

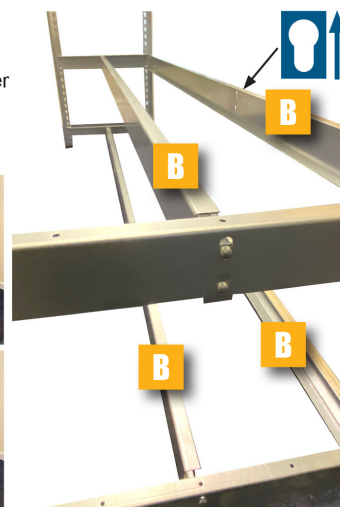
## STEP 3

Join the end pieces created in **Step 2** together using the four 2400mm width beams [B], as pictured right. Ensure that the keyholes in the width beams are the correct way up.

Starting at the bottom, connect the end pieces with the width beams

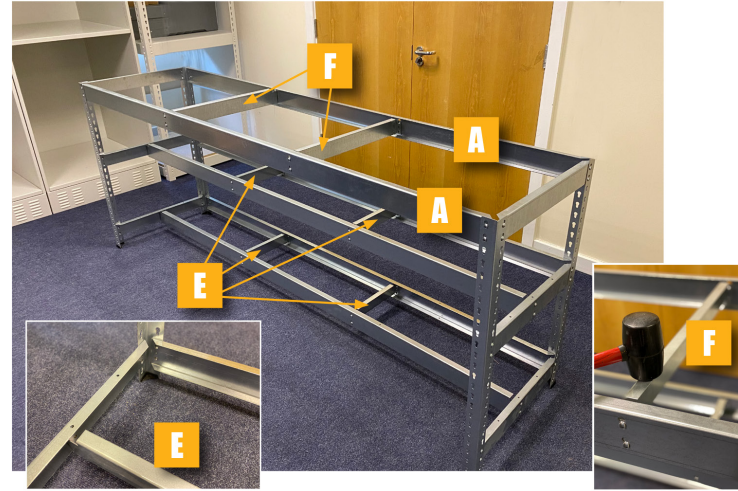


Your workbench should now look like the one pictured here



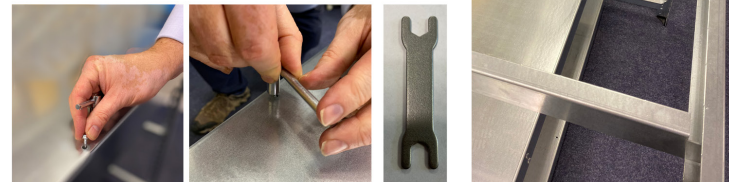
## STEP 4

Add the remaining two 2400mm upper width beams [A] to the unit, then link all width beams using the four 310mm shelf supports [E] and the two 600mm shelf supports [F], as pictured. Hammer these shelf supports down in the "keyholes" on the cross beams to provide a tight grip. **IMPORTANT:** You may need to apply pressure to the cross beams in order to bring them closer together to enable the shelf supports to be inserted. This helps give the workbench overall stability.



## STEP 5

Place all three steel shelves onto the unit and secure by fixing the self tapping screws into the holes in the ends of the shelves. Tighten with spanner provided (or a socket, if you have one). **IMPORTANT:** There are holes on the front edge of the upper shelf which are part of the manufacturing process, and do not need to have screws inserted into them.



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